DD-KC1 Digital Weight Indicator

Instruction Manual





1. Structure and Installation



2. Packing List

① Indicator
② AC Adapter
③ Instruction
① Guarantee Statement
1 copy
① Guarantee Statement
1 copy

3. Buttons' Functions

Table 1

Key	Function	Menu Function	Serial port order code	
(h)	Turn on/off	Null	0	
Unit	Switch the unit	Go Down on menu or parameters	C	
Hold	Hold / Print function	Go Up on menu or parameters	н	
Enter	Tare	Enter menu or confirm the change of parameters	Т	

4. Operation Method

4.1 Turn on and off

Adapter: Insert the plug of AC Adapter into the power supply hub which is on the left of the Display Indicator, and insert the AC Adapter into AC socket.

Battery: Open the battery cover which is on the right of the Display Indicator, load 4 x AAA alkaline cells into the cell box (note the polarity) and then close the battery cover.

Empty the platform, press button once, it will show all the characters then Page 2 of 11

Anyload-manual-indicator-DD-KC1-en-101

the Maximum Capacity and **Division**. After the screen displays "0", you can begin to measure the object.

When power-on, press button to turn off the scale.

4.2 Instruction for load cell connection

4.2.1 Connection of the load cell

The connection of the four wire load cell and the indicator:

Connect +EXC with the red wire of the indicator's cable.

Connect -EXC with the black wire of the indicator's cable.

Connect +SIG with the green wire of the indicator's cable.

Connect -SIG with the white wire of the indicator's cable.

The indicator provides driving voltage through +EXC wire and -EXC wire. +SIG wire and -SIG wire will transmit the change of signal voltage to the indicator.

*To avoid short circuit, please make sure the welding parts of all the wires covered by the heat shrinking tube.



Figure: Connection of the Load Cell and the indicator

4.2.2 Load cell output sensitivity:

1~2m V / V

4.2.3 Factory parameter setting.

- 1. Turn off the scale, then hold the three buttons: and at the same time until the screen displays "-----";
- 2. Press or Hold button to go through the menu;
- 3. Press button to enter the display menu.;

- 4. After entering the display menu, Press or button to verify the parameters and return to the menu;
- 5. After all the parameters are set, go to "-End-" in the menu, short press button to save and exit to weighing or counting mode

Menu	Meaning of Menu	Selective Parameter
1. dP	Decimal Point Setting	0/0.0/ 0.00 /0.000/0.0000
2. CAP	Capacity setting	3000, 6000 ,7500,8000,10000,12000, 15000,20000,30000,50000,60000 75000,80000,100000,120000,150000 ,200000,300000
3. InC	Division setting	d=1/ 2 /5
-End-	Save and Exit	

4.3 Weighing

When power-on, with nothing on the platform, press button once, the instrument will then display "0". Place an object on the platform. After the "kg", "lb" or "pcs" character stops flashing, which means that the data is stable, you can begin to read it.

4.4 Calibration Methods

4.4.1 Random Single-point Calibration

- a) At weighing mode, press and hold button until the window displays"-----":
- b) Press or button to enter calibration mode;
- c) Press button to make sure enter the calibration mode;
- d) After entering the calibration mode, the window will display "Load" and "0.0kg" alternately, which means that the weight "0.0kg" should be loaded on the platform;
- e) After making sure that there is nothing on the platform, press button to confirm so that the scale begins "0.0kg" calibration. In the process of "0.0kg" calibration, "0.0kg" will flicker rapidly on the display window; keep the platform calm, stable, and without other interference factors which will influence

the weighing performance. If the weighing remains stable for longer than 2s, the scale will finish "0.0kg" calibration automatically, it will then begin the next calibration point; otherwise, "0.0kg" will keep flickering to wait for the scale to the stablize.

- f) Suppose that the next calibration point should be "xx.xkg", the window will display "Load" and "xx.xkg" alternately, which means that the weight "xx.xkg" (WEIGHT) should be loaded on the platform. If you have to change this weight, you can press or Hotel button to enter the modify menu; then press button to change the flashing position and press button to make the flashing position's number plus 1, and press button to make sure the modification is finished:
- g) After making sure the weight on the platform is "xx.xkg", press button to confirm so that the scale begins the "xx.xkg" calibration. In the process of "xx.xkg" calibration, "xx.xkg" flickers rapidly on the display window; keep the platform calm, stable, and without other interference factors which will influence the weighing performance. If the weighing remains stable for more than 2s, the scale will finish "xx.xkg" calibration and save the calibrated parameters, then will return to the weighing mode; otherwise, "xx.xkg" will keep flickering until the scale stable.

4.4.2 Standard Two Point Weight Calibration

- a) At weighing mode, press and hold button until the window displays"-----";
- b) Press or button cycle the display until the window displays"Line";
- c) Press button to begin calibration procedure;
- d) After the scale begins to calibrate, the window will display "Load" and "0.0kg" alternately;
- e) After you confirm that there is nothing on the platform, press button to confirm and begin the zero calibration when the window displays "0.0kg". In the process of zero calibration, "0.0kg" flickers rapidly on the display window; please keep the platform calm, stable, and without other interference factors which will influence the weighing performance. If the weighing keeps stable exceeding 2s, the scale will finish zero calibration automatically, and then it will begin the next

calibration point; otherwise, "0.0kg" will keep flickering to wait for the stable weighing.

f) Repeat the step d) and step e) above, calibrate the half capacity range point and the Full capacity range point orderly, save the calibrated parameters automatically and return to the weighing mode.

4.5 Switching the Unit

Press the button to switch the unit of measurement, kg --- lb--- pcs--- kg.

4.6 Keeping Function "Hold"

Once the How key is pressed:

- 4.6.1 The CPU will send the weight data into RS232 socket.
- 4.6.2 The weight will remain on the display for 120 seconds after the item has been removed from the scale so the weight can easily be read.
 - a) Place the item on the scale platform.
 - b) Wait for the stable weights to be displayed.
 - c) Press the wey. The "▶" hold indicators will turn-on.
 - d) Remove the item from the scale platform. The item's weight reading will remain on the display for 120 seconds.
 - e) Quit to hold function: Once an item is weighed and the hold function is enabled; when you want to quit to hold function, press the key again to cancel the ">" hold indicator and return the scale to weight value.

4.7 Print output function

Press and hold the

for 2 seconds, then the buzzer will sound, and the weight data

will output to the computer or the serial printer.

4.8 Counting Sample

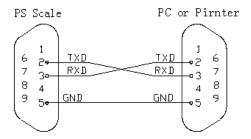
- a. During counting mode, remove unrelated objects on the platform, then press
 button to revert to zero:
- b. Press button to switch the unit into "PCS", and the window will display

"ADD10"

- c. "ADD10" means that 10 objects to be weighed should be added onto the platform. Attention: The weight of each sample should be higher than the scale's minimum division value; otherwise, the window will display wrong cue"no".
- d. If you want to change the sampling quantity, please press the total button to change the quantity; if you do not need to sample again, press the button to cancel the sampling, and the scale will adopt last sampling value to count:
- e. After you confirm the quantity of objects on the platform and the data displayed on the LCD are the same, short press to confirm, and then begin to sample and count;
- f. During the process of sampling and counting, the screen will display the sampling data by rapidly flickering; keep the platform calm, stable, and without other interference factors which will influence the weighing performance. If the weighing stays stable longer than 2s, the sampling and counting will be automatically finished, the parameter will be saved automatically and the scale will return to counting mode; if not, the screen will keep flickering the data and waiting for the stability of measuring.

4.9 Serial Port Printout

 a. Connect the serial port with the scale according to the drawing below. Baud Rate=9600, without parity digit, sent stop bit 1 (The serial connection diagram is omitted);



b. Open the serial communication software, for example, "HyperTerminal" in Page 7 of 11

Anyload-manual-indicator-DD-KC1-en-101

- windows. Select the connected portal number "COM" and set the baud rate as 9600bps, the parity bit as "NONE", the data bit as "8Bit", and the stop bit as "1Bit".
- c. You can select the serial output modes according to your own needs. The output modes include 3 types: output by pressing button, automatic output after the weight keeps stable, and continuous output. You can set though the "out" in "Parameter setting".
- d. Output Data Form: 8 bytes data bit + 3 bytes unit code + 2 bytes ending code. The above-mentioned characters are all ASCII codes, and the unit can be kg, lb or pcs.
- e. The serial ports order can be f0und in Chapter 2 "button function". Example of Output Data:

	Data Bit						Unit Code			Ending Code			
Display	1	2	3	4	5	6	7	8	9	1 0	11	12	13
123.45kg	Blank	Blank	1	2	3		4	5	k	g	Blank	CR	LF
-123.45lb	Blank	-	1	2	3		4	5	ı	b	Blank	CR	LF
123.0pcs	Blank	Blank	Blank	1	2	3		0	р	С	s	CR	LF

4.10 When the scale is on, press and hold key until the display "OFF" or "ON", then release. That means open or close the function of animal weighing. When the action symbol which is above the units symbol flashes, that means the current mode is animal mode. in this state, once the weighing is locked, it will automatically remain locked weighs for about 10 seconds.

5. Set User Parameter

- a) When the scale is off, please press button together with the button to turn on the scale. Do not release the button until the screen displays "-----":
- b) Press the unit or button to switch the menu;
- c) Press the button to enter the display menu;
- d) After entering the display menu, press the or button to select the

parameter;





button to confirm the parameter, and return to the menu;

f) After all the parameters have been set, switch the menu to "-End-", and press the button to finish the setting and save the parameters, then return to the weighing or counting mode.

Table 3

Menu	Meaning of Menu	Selectable Parameter	Meaning of Parameter		
1. codE			Check the internal code for debugging by manufacturer.		
2. ASt	Zero tracking 0.5/1/2/3d range		Set automatic zero tracking range.		
3. out	method nti printout automatically, Cont		kEy: printout while press the key, Auto: printout automatically, Conti: printout continuously		
4. LEd	Backlight OFF/Auto/on control method		OFF: backlight is turned off, Auto: backlight is automatic, On: backlight is turned on.		
5. OFF	Automatic no/3/510/15/ shutdown 30/60 min control		No: no automatic shutdown; 3~60min: if no action of weighing objects or pressing buttons, the instrument will automatically turn off.		
6LL-	Set Lower limit alarm	Xxxx (lower limit value)	If the lower limit value is set to"0", the lower limit alarm function is canceled.		
7HH-	Set upper limit alarm	xxxx (upper limit value)	If the upper limit value is set to "0", the upper limit alarm function is canceled.		
-End-	Finish measuring and save the parameters	null			

6. Meaning of Cue Code

Table 4

	101010	
Display Code	Meaning of Code	Solution
no	1. The calibration weight value is	1. Load the weight value
	not loaded according to the display	according to the show value.
	when calibrating.	2. Load the quantity
	2. The quantity of objects is not	according to the show value.
	loaded according to the quantity of	

	sampling.		
AC	The batteries are brownout.	1. Use new batteries.	
		2. Use power adapter.	
Err-0	Lost the calibration data.	1. Re-calibrate.	
	2. The load cell or main board	2. Change the Loadcell or	
	maybe damaged.	main board.	
Err-1	1.The weight is over the max	1. Remove the objects on the	
	capacity.	platform.	
	2. Lost the calibration data.	2. Re-calibrate.	
	3. The load cell or main board	3. Change the load cell or	
	maybe damaged.	main board.	
L	Lower limit alarm	1.cancel lower limit alarm	
H	Upper limit alarm	1.cancel upper limit alarm	

7. Maintenance of Scale

In order to keep the scale's normal operating, the crust of indicator and the platform of scale should be kept clean and prevented from corrosion by foreign substance. If necessary, you should use a piece of cloth with mild washing agent to clean them. When you don't use the scale, pull out the A/C plug. If not being used in a long time, please take out the batteries.

8. Troubleshooting

Table 5

Trouble	Cause	Solution
No display	The power plug is not	Insert the plug in right place.
	inserted in the right place.	
	The batteries are expired.	Use the new batteries.
Low-voltage	The batteries power is low.	Use the new batteries.
indication		
Error in weighing	The scale didn't back to	Do not put objects on the platform,
data-reading	zero before using.	press 🚭 button, and then begin
	The scale is not calibrated.	to weigh.
		Re-calibrate.
False calibration	The calibration weight is not precise.	Use the precise calibration weight.

9. Specification

Model	DD-KC1		
Capacity x Readability	3000e		
Parts counting	Standard		
Repeatability (std.dev)	0.03%		
Linearity	0.03%		
T range	To capacity by subtraction		
Over range capacity	Capacity + 9d		
Stabilization time	2sec		
Sensitivity drift (%)	0.01		
Operation	10~40°C		
temperature			
Operation Humidity	≤85%		
Power requirements	110 or 220V 50/60Hz AC adapter (included); Or 4 AAA batteries		



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